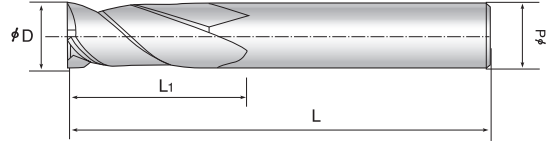


# SKE 2000

## 2날 스퀘어 엔드밀

### SQUARE END MILLS (2 FLUTES)

- ◆ TiSiN코팅 적용으로 내마모성이 우수하고, 날부칩핑을 최소화함.
- ◆ HRC55 이상 고경도 피삭재 및 프리하든강 등 다양한 피삭재 적용 가능
- ◆ 고정밀 공차적용으로 초정밀가공 및 안정적인 치수관리가 가능
- ◆ Excellent wear-resistance due to TiSiN coating, and minimized cutting edge chipping
- ◆ Suitable for various workpieces such as hardened and prehardened steels over HRC55
- ◆ Designed for stable dimensional control and hyper precision machining with application of high precision tolerance



모델번호	직경	날장	전장	생크경
Model No.	Diameter of Mill	Length of cut	Overall Length	Shank Diameter
	ØD	L1	L	φd(h6)
SKE 20005	0.05	0.1	40	4
SKE 20006	0.06	0.1	40	4
SKE 20007	0.07	0.1	40	4
SKE 20008	0.08	0.15	40	4
SKE 20009	0.09	0.15	40	4
SKE 2001	0.1	0.15	40	4
SKE 2002	0.2	0.3	40	4
SKE 2003	0.3	0.4	40	4
SKE 2004	0.4	0.6	40	4
SKE 2005	0.5	1	45	4
SKE 2006	0.6	1.2	45	4
SKE 2007	0.7	1.4	45	4
SKE 2008	0.8	1.6	45	4
SKE 2009	0.9	2	45	4
SKE 2010	1.0	3	45	6
SKE 2012	1.2	4	45	6
SKE 2015	1.5	4	45	6
SKE 2020	2.0	6	45	6
SKE 2025	2.5	8	50	6
SKE 2030	3.0	10	50	6
SKE 2035	3.5	10	50	6
SKE 2040-S4	4.0	10	55	4
SKE 2040	4.0	12	55	6
SKE 2045	4.5	15	55	6
SKE 2050	5.0	15	55	6
SKE 2060	6.0	15	55	6
SKE 2070	7.0	20	65	8
SKE 2080	8.0	20	65	8
SKE 2090	9.0	25	70	10
SKE 2100	10.0	25	70	10
SKE 2120	12.0	30	80	12

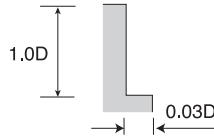
SK-007

SQUARE SERIES



# SKE 2000, SKEL 2000 Series | 2날 스퀘어-Side Cutting

MATERIAL	ALLOY STEELS HEAT RESISTANT STEELS		HARDENED STEELS									
	HRC 30 ~HRC 40		HRC 40 ~HRC 50		HRC 50 ~HRC 55		HRC 55 ~HRC 60		HRC 60 ~HRC 65		HRC 65 ~HRC 70	
DIAMETER	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED
1.0	48000	1050	38000	820	25500	510	20500	310	16000	190	12500	125
2.0	33300	1200	26000	970	17500	600	14500	370	11000	230	9500	165
3.0	21800	1200	17300	970	11500	600	9500	370	7500	230	6400	165
4.0	16700	1250	13200	1000	8800	625	7200	385	5600	240	4750	170
5.0	15700	1450	12500	1150	8300	710	6400	410	5100	260	4450	190
6.0	13100	1350	10350	1100	6900	690	5300	400	4200	255	3700	185
8.0	9880	1320	7800	1030	5200	635	4000	365	3200	235	2800	170
10.0	7800	1200	6150	970	4100	590	3200	340	2550	220	2200	160
12.0	6650	1200	5250	970	3500	590	2650	340	2100	220	1860	160

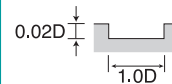
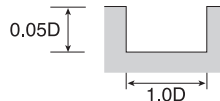


RPM = rev/min  
Feed = mm/min



# SKE 2000, SKEL 2000 Series | 2날 스퀘어-Slotting

MATERIAL	ALLOY STEELS HEAT RESISTANT STEELS		HARDENED STEELS									
	HRC 30 ~HRC 40		HRC 40 ~HRC 50		HRC 50 ~HRC 55		HRC 55 ~HRC 60		HRC 60 ~HRC 65		HRC 65 ~HRC 70	
DIAMETER	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED	RPM	FEED
0.2	50000	130	45000	115	40000	95	33000	60	33000	45	26400	30
0.3	50000	190	45000	140	40000	115	33000	70	25000	50	20000	35
0.4	50000	235	45000	180	40000	140	33000	90	25000	55	20000	40
0.5	50000	370	45000	280	40000	220	33000	140	25000	85	20000	60
0.6	50000	470	45000	360	40000	285	33000	160	25000	105	20000	75
0.8	50000	600	40000	440	30000	295	25000	185	19000	110	15200	80
0.9	49000	655	39000	520	27800	330	22700	205	17500	125	14000	90
1.0	48000	750	38000	570	25500	360	20500	215	16000	135	12500	85
2.0	33300	850	26000	680	17500	420	14500	260	11000	160	9500	115
3.0	21800	850	17300	680	11500	420	9500	260	7500	160	6400	115
4.0	16700	880	13200	700	8800	440	7200	270	5600	170	4750	118
5.0	15700	1000	12500	805	8300	500	6400	285	5100	180	4450	132
6.0	13100	950	10350	770	6900	480	5300	280	4200	180	3700	130
8.0	9880	930	7800	720	5200	445	4000	255	3200	165	2800	120
10.0	7800	850	6150	680	4100	415	3200	240	2550	155	2200	112
12.0	6650	850	5250	680	3500	415	2650	240	2100	155	1860	112



RPM = rev/min  
Feed = mm/min

SK-007

Technical Data